



# Bonlecule

**Medical Grade** Bioactive Filament For 3D Printer



#### **Product Features**

Bonlecule is a bioactive 3D printing filament with superior mechanical and biological properties suitable for use in various clinical applications.

- Bonlecule is a PMMA-HEMA composite enhanced by hydroxyapatite ceramic nano-particles.
- ISO 10993-23:2021, ISO 10993-5:2019 and REACH (EC1907/2006) certified.
- Printed bending samples reach flexural strength of 60-100MPa and modulus of 1.5-3.0GPa.
- Over 100% increase in cell proliferation in osteoblast precursor cell line (MC3T3-E1).
- Excellent mineralization can be observed in vitro in 28 days of culture.

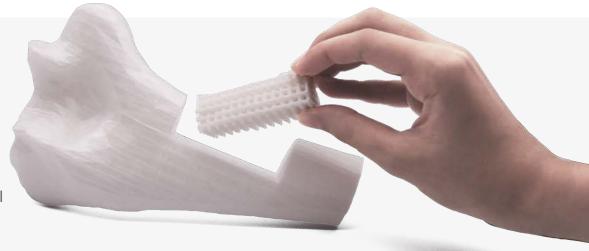




#### **Applications**

Powered by excellent bioactivity and printability, Bonlecule can be used in producing permanent and temporary surgical implants for various applications.

- Orthopedic surgery
- Neurosurgery
- Maxillofacial surgery
- Reconstructive surgery
- Cardiac surgery/interventional cardiology
- Gastroenterology endoscopy of esophageal
- Surgical oncology
- Transplant surgery







#### Specifications

Dimension 1.75mm

Weight 100g, 200g

Key Materials PMMA, Nano-Hydroxyapatite-Coated PMMA-HEMA Copolymer

Color & Appearance Translucent White

Printing Temperature 220 to 240°C

Build Plate Temperature 80 to 90°C

Drying Setting 50°C for 24 hours (in oven)

Radiopacity 200 to 400 HU

Flexural Strength 60 to 100 MPa

Flexural Modulus 1.5 to 3.0 GPa







Contact

If you are interested in getting to know more about Ossfila's 3D printing solutions for medical device, implants and more, you are welcomed to contact us.



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