



OSSFILA

■ Bonlecule

Medical Grade Bioactive Filament
For 3D Printer



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Ossfila Technology Limited is a member company of
Novus Life Sciences Limited.

Medical Grade Bioactive Filament For 3D Printer | Bonlecule

Product Features

Bonlecule is a bioactive 3D printing filament with superior mechanical and biological properties suitable for use in various clinical applications.

- Bonlecule is a PMMA-HEMA composite enhanced by hydroxyapatite ceramic nano-particles.
- ISO 10993-23:2021, ISO 10993-5:2019 and REACH (EC1907/2006) certified.
- Printed bending samples reach flexural strength of 60-100MPa and modulus of 1.5-3.0GPa.
- Over 100% increase in cell proliferation in osteoblast precursor cell line (MC3T3-E1).
- Excellent mineralization can be observed in vitro in 28 days of culture.



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Applications

Powered by excellent bioactivity and printability, Bonlecule can be used in producing permanent and temporary surgical implants for various applications.

- Orthopedic surgery
- Neurosurgery
- Maxillofacial surgery
- Reconstructive surgery
- Cardiac surgery/interventional cardiology
- Gastroenterology endoscopy of esophageal
- Surgical oncology
- Transplant surgery



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Specifications

Dimension	1.75mm
Weight	100g, 200g
Key Materials	PMMA, Nano-Hydroxyapatite-Coated PMMA-HEMA Copolymer
Color & Appearance	Translucent White
Printing Temperature	220 to 240°C
Build Plate Temperature	80 to 90°C
Drying Setting	50°C for 24 hours (in oven)
Radiopacity	200 to 400 HU
Flexural Strength	60 to 100 MPa
Flexural Modulus	1.5 to 3.0 GPa



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Contact

If you are interested in getting to know more about Ossfila's 3D printing solutions for medical device, implants and more, you are welcomed to contact us.



Ossfila Technology Limited
info@ossfila.com



Novus Life Sciences Limited
info@novusls.com

